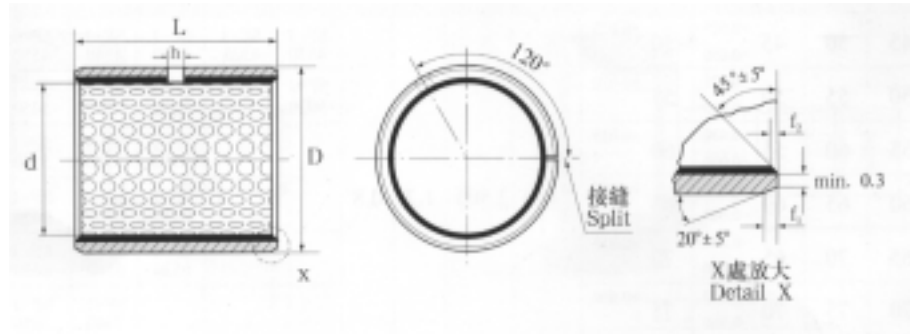


Standard Series of SF-2 Bushes



d	D	Axle	Housing H17	Wall thickness		Oil hole	f ₁	f ₂	Length ⁰ _{-0.4} (<Φ28 L-0.3 >Φ30 L-0.4)															
				min	max				10	15	20	25	30	35	40	45	50	60						
10	12	10 _{-0.022}	12 ^{+0.018}	0.955	0.980	4	0.5	0.3	SF-2	SF-2	SF-2													
12	14	12 _{-0.027}	14 ^{+0.018}						SF-2	SF-2	SF-2													
14	16	14 _{-0.027}	16 ^{+0.018}						SF-2	SF-2														
15	17	15 _{-0.027}	17 ^{+0.018}						SF-2	SF-2	SF-2													
16	18	16 _{-0.027}	18 ^{+0.018}						SF-2	SF-2														
18	20	18 _{-0.027}	20 ^{+0.021}						SF-2	SF-2							SF-2							
20	23	20 _{-0.033}	23 ^{+0.21}	1.445	1.475	6	0.8	0.4			SF-2	SF-2	SF-2			SF-2								
22	25	22 _{-0.033}	25 ^{+0.021}								SF-2	SF-2												
25	28	25 _{-0.033}	28 ^{+0.021}								SF-2	SF-2												
28	32	28 _{-0.033}	32 ^{+0.025}	1.935	1.970	6	1	0.6			SF-2		SF-2											
30	34	30 _{-0.033}	34 ^{+0.025}								SF-2	SF-2	SF-2			SF-2								
35	39	35 _{-0.039}	39 ^{+0.025}								SF-2		SF-2	SF-2	SF-2	SF-2								
40	44	40 _{-0.039}	44 ^{+0.025}								SF-2		SF-2		SF-2		SF-2				SF-2			
45	50	45 _{-0.039}	50 ^{+0.025}	2.415	2.460	8	1.2	0.8			SF-2	SF-2	SF-2			SF-2	SF-2	SF-2						
50	55	50 _{-0.039}	55 ^{+0.025}										SF-2		SF-2		SF-2			SF-2	SF-2	SF-2	SF-2	
55	60	55 _{-0.046}	60 ^{+0.025}												SF-2	SF-2			SF-2		SF-2		SF-2	SF-2
60	65	60 _{-0.046}	65 ^{+0.025}														SF-2		SF-2		SF-2		SF-2	SF-2
														SF-2		SF-2		SF-2	SF-2					

d	D	Axle	Housing H7	Wall Thickness		Oil Hole	f ₁	f ₁	Length												
				min	max				40	50	60	80	90	95	100	110	120				
65	70	65 -0.046	70 +0.030	2.415	2.460	8	1.2	0.8	SF-2		SF-2										
									6540		6560										
70	75	70 -0.046	75 +0.030						SF-2	SF-2		SF-2									
				7040	7050		7080														
75	80	75 -0.046	80 +0.030	2.385			1.4	0.8	SF-2		SF-2	SF-2									
									7540		7560	7580									
80	85	80 -0.046	85 +0.035						SF-2		SF-2	SF-2									
				8040		8060	8080														
85	90	85 -0.054	90 +0.035	2.385			1.4	0.8	SF-2		SF-2	SF-2									
									8540		8560	8580									
90	95	90 -0.054	95 +0.035						SF-2		SF-2	SF-2	SF-2								
				9040		9060	9080	9090													
100	105	100 -0.054	105 +0.035	2.385		9.5	1.4	0.8		SF-2		SF-2		SF-2							
									10050		10080		10095								
105	110	105 -0.054	110 +0.035								SF-2	SF-2		SF-2				SF-2			
						10560	10580		10595				105110								
110	115	110 -0.054	115 +0.035	2.385		9.5	1.4	0.8			SF-2	SF-2		SF-2							
											11060	11080		11095				SF-2			
120	125	120 -0.054	125 +0.040								SF-2	SF-2						SF-2			
						12060	12080						120110								
125	130	125 -0.063	130 +0.040	2.385		9.5	1.4	0.8			SF-2						SF-2				
											12560							SF-2			
130	135	130 -0.063	135 +0.040											SF-2	SF-2	SF-2			SF-2		
									13050	13060	13080			130100							
140	145	140 -0.063	145 +0.040	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											14050	14060	14080					140100			
150	155	150 -0.063	155 +0.040											SF-2	SF-2	SF-2			SF-2		
									15050	15060	15080			150100							
160	165	160 -0.063	165 +0.040	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											16050	16060	16080					160100			
170	175	170 -0.063	175 +0.040											SF-2		SF-2			SF-2		
									17050		17080			170100							
180	185	180 -0.063	185 +0.046	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											18050	18060	18080					180100			
190	195	190 -0.072	195 +0.046											SF-2	SF-2	SF-2			SF-2		SF-2
									19050	19060	19080			190100		190120					
200	205	200 -0.072	205 +0.046	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											20050	20060	20080					200100		200120	
220	225	220 -0.072	225 +0.046											SF-2	SF-2	SF-2			SF-2		SF-2
									22050	22060	22080			220100		220120					
240	245	240 -0.072	245 +0.046	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											24050	24060	24080					240100		240120	
250	255	250 -0.072	255 +0.052											SF-2	SF-2	SF-2			SF-2		SF-2
									25050	25060	25080			250100		250120					
260	265	260 -0.081	265 +0.052	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											26050	26060	26080					260100		260120	
280	285	280 -0.081	285 +0.052											SF-2	SF-2	SF-2			SF-2		SF-2
									28050	28060	28080			280100		280120					
300	305	300 -0.081	305 +0.052	2.385		9.5	1.4	0.8		SF-2	SF-2	SF-2					SF-2				
											30050	30060	30080					300100		300120	

Note: Bushing Length other than listed may also be supplied to special orders