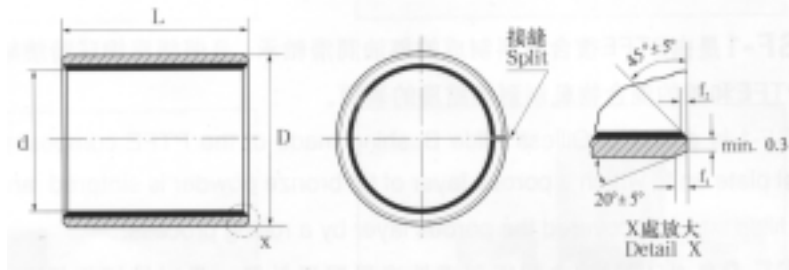


Standard Series of SF-1 Bushes



d	D	Axle	Housing H17	Wall Thickness		f1	f2	Length $\begin{matrix} 0 \\ -0.4 \end{matrix}$ ($\begin{matrix} <\Phi 28 & L-0.3 \\ >\Phi 30 & L-0.4 \end{matrix}$)															
				min	max			6	8	10	12	15	20	25	30	40	50	60					
6	8	6	$8^{+0.015}$	0.98	1.01	0.5	0.3	SF-1	SF-1	SF-1													
								0608	0608	0610													
8	10	8	$10^{+0.015}$	0.98	1.01	0.5	0.3	SF-1	SF-1	SF-1	SF-1	SF-1											
								0806	0808	0810	0812	0815											
10	12	10	$12^{+0.018}$	0.98	1.01	0.5	0.3	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1										
								1006	1008	1010	1012	1015	1020										
12	14	12	$14^{+0.018}$	0.98	1.01	0.5	0.3	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1									
								1206	1208	1210	1212	1215	1220	1225									
13	15	13	$15^{+0.018}$	0.98	1.01	0.5	0.3			SF-1			SF-1										
										1310			1320										
14	16	14	$16^{+0.018}$	0.98	1.01	0.5	0.3			SF-1	SF-1	SF-1	SF-1	SF-1									
										1410	1412	1415	1420	1425									
15	17	15	$17^{+0.018}$	0.98	1.01	0.5	0.3			SF-1	SF-1	SF-1	SF-1	SF-1									
										1510	1512	1515	1520	1525									
16	18	16	$18^{+0.018}$	0.98	1.01	0.5	0.3			SF-1	SF-1	SF-1	SF-1	SF-1									
										1610	1612	1615	1620	1625									
17	19	17	$19^{+0.021}$	0.98	1.01	0.5	0.3			SF-1	SF-1		SF-1										
										1710	1712		1720										
18	20	18	$20^{+0.021}$	0.98	1.01	0.5	0.3			SF-1	SF-1	SF-1	SF-1	SF-1									
										1810	1812	1815	1820	1825									
20	23	20	$23^{+0.021}$	1.48	1.51	0.8	0.4			SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1							
										2010	2012	2015	2020	2025	2030								
22	25	22	$25^{+0.021}$	1.48	1.51	0.8	0.4			SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1							
										2210	2212	2215	2220	2225	2230								
24	27	24	$27^{+0.021}$	1.48	1.51	0.8	0.4					SF-1	SF-1	SF-1	SF-1								
												2415	2420	2425	2430								
25	28	25	$28^{+0.021}$	1.48	1.51	0.8	0.4			SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1					
										2510	2512	2515	2520	2525	2530	2540	2550						
28	32	28	$32^{+0.025}$	1.970	2.01	1.0	0.6					SF-1	SF-1	SF-1	SF-1	SF-1	SF-1						
												2815	2820	2825	2830	2840							
30	34	30	$34^{+0.025}$	1.970	2.01	1.0	0.6				SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1						
											3012	3015	3020	3025	3030	3040							
32	36	32	$36^{+0.025}$	1.970	2.01	1.0	0.6						SF-1		SF-1	SF-1							
													3220		3230	3240							
35	39	35	$39^{+0.025}$	1.970	2.01	1.0	0.6				SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1					
											3512	3515	3520	3525	3530	3540	3550						
38	42	38	$42^{+0.025}$	1.970	2.01	1.0	0.6					SF-1				SF-1	SF-1						
												3815			3830	3840							
40	44	40	$44^{+0.025}$	1.970	2.01	1.0	0.6				SF-1		SF-1	SF-1	SF-1	SF-1	SF-1	SF-1					
											4012		4020	4025	4030	4040	4050						

d	D	Axle	Housing H17	Wall Thickness		f ₁	f ₂	Length 0 -0.4 (<Φ28 L-0.3 >Φ30 L-0.4)																
				min	max			20	25	30	40	50	60	70	80	100	115							
45	50	45	-0.03	50 ^{+0.025}	2.460	2.51	1.2	0.8	SF-1	SF-1	SF-1	SF-1	SF-1											
			-0.050						4520	4525	4530	4540	4550											
50	55	50	-0.025	55 ^{+0.030}								SF-1		SF-1	SF-1	SF-1	SF-1							
			-0.050						5020		5030	5040	5050	5060										
55	60	55	-0.030	60 ^{+0.0030}										SF-1	SF-1	SF-1	SF-1							
			-0.060								5530	5540	5550	5560										
60	65	60	-0.030	65 ^{+0.030}										SF-1	SF-1	SF-1	SF-1	SF-1						
			-0.060								6030	6040	6050	6660	6670									
65	70	65	-0.030	70 ^{+0.030}										SF-1	SF-1	SF-1	SF-1	SF-1						
			-0.060								6530	6540	6550	6560	6570									
70	75	70	-0.030	75 ^{+0.030}										SF-1	SF-1	SF-1	SF-1	SF-1	SF-1					
			-0.060								7040	7050	7060	7070	7080									
75	80	75	-0.030	80 ^{+0.030}										SF-1	SF-1	SF-1	SF-1	SF-1	SF-1					
			-0.060								7530	7540	7550	7560	7570	7580								
80	85	80		85 ^{+0.035}										SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1				
			-0.030								8040	8050	8060	8070	8080	80100								
85	90	85		90 ^{+0.035}										SF-1		SF-1		SF-1	SF-1					
			-0.035								8540		8560		8580	85100								
90	95	90		95 ^{+0.035}										SF-1	SF-1	SF-1		SF-1	SF-1					
			-0.035								9040	9050	9060		9080	90100								
95	100	95		100 ^{+0.035}	2.440	2.490	1.4	0.8				SF-1	SF-1		SF-1	SF-1								
			-0.035								9550	9560		9580	95100									
100	105	100		105 ^{+0.035}										SF-1	SF-1		SF-1		SF-1					
			-0.035								10050	10060		10080		SF-1								
105	110	105		110 ^{+0.035}											SF-1		SF-1		SF-1					
			-0.035										10560		10580		105115							
110	115	110		115 ^{+0.035}											SF-1		SF-1		SF-1					
			-0.035										11060		11080		110115							
120	125	120		125 ^{+0.040}											SF-1		SF-1	SF-1						
			-0.035										12060		12080	120100								
125	130	125		130 ^{+0.040}											SF-1			SF-1	SF-1					
			-0.040										12560			125100	125115							
130	135	130		135 ^{+0.040}					2.415	2.465	1.4	0.8				SF-1		SF-1	SF-1					
			-0.040														13060		13080	130100				
140	145	140		145 ^{+0.040}															SF-1		SF-1	SF-1		
			-0.040														14060		14080	140100				
150	155	150		155 ^{+0.040}															SF-1		SF-1	SF-1		
			-0.040														15060		15080	150100				
160	165	160		165 ^{+0.040}															SF-1		SF-1	SF-1		
			-0.040														16060		16080	160100				
180	185	180		185 ^{+0.046}													SF-1	SF-1						
			-0.040												18080	180100								
190	195	190		195 ^{+0.046}													SF-1	SF-1						
			-0.046												19080	190100								
200	205	200		205 ^{+0.046}											SF-1		SF-1	SF-1						
			-0.046											20060		20080	200100							
220	225	220		225 ^{+0.046}													SF-1	SF-1						
			-0.046												22080	220100								
250	255	250		255 ^{+0.052}													SF-1	SF-1						
			-0.046												25080	250100								
260	265	260		265 ^{+0.052}	2.415	2.465	1.4	0.8										SF-1	SF-1					
			-0.052																26080	260100				
280	285	280		285 ^{+0.052}													SF-1	SF-1						
			-0.052												28080	280100								
300	305	300		305 ^{+0.052}													SF-1	SF-1						
			-0.052												30080	300100								